

## 4 Mixing processes

Two process streams are mixed to produce one of the feeds [1, 2, 3].

Substance ( $X$ ) is included in the total quantity of the substance.

$$c = \frac{m_x}{\sum m} \left[ \frac{kg, L, mole}{kg, m^3} \right] \quad c = (0 \dots 1) \text{ or } (0\% \dots 100\%)$$

$c \geq 0$  a non-negative!

Mass balance: conservation of mass  $m_{in} - m_{out} = m_{accumulation}$

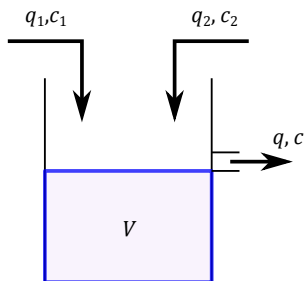
Component balance:

$$\left\{ \begin{array}{l} \text{rate of accumulation} \\ \text{of component} \end{array} \right\} = \left\{ \begin{array}{l} \text{rate of inflow} \\ \text{of component} \end{array} \right\} - \left\{ \begin{array}{l} \text{rate of outflow} \\ \text{of component} \end{array} \right\} + \left\{ \begin{array}{l} \text{rate of generation} \\ \text{of component by} \\ \text{chemical reactions} \end{array} \right\} \quad (2.1)$$

$$\frac{dmc}{dt} = q_{in}c_{in} - q_{out}c_{out} - RV, \quad (2.2)$$

where  $R$  depends on  $k_r$ —kinetic rate constant,  $c$  concentrations of the components in chemical reaction.

$m = \rho \cdot V$ , if  $\rho$  density is constant and independent of temperature, then  $\sum V_{x_{in}} - \sum V_{x_{out}} \approx V_{x_{accum}}$ .



Two inflows  $q_1, q_2$

Outflow: Over-flow ( $V = const$ )

$q = q_1 + q_2$  regardless of the inflows

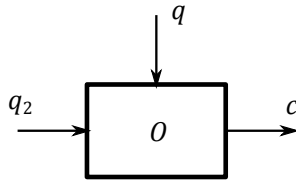
$$\frac{d(\rho Vc)}{dt} = \text{in} - \text{out} = (\rho F_1 c_1 + \rho F_2 c_1) - \rho(F_1 + F_2)c \quad (2.3)$$

$$V \frac{dc}{dt} = F_1 c_1 + F_2 c_2 - Fc,$$

where  $F_i$  is volumetric flow.

Steady state:  $c = \dots$ ,

Transfers: exponential time constant  $\tau = V/(F_1 + F_2)$



## 5 Mechanical processes

### Mass point

Isaac Newton's formalism. One of the triumphs of Newton's mechanics was the observation that the motion of the planets could be predicted based on the current position and velocities.

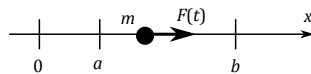
The acceleration  $a$  of a body is parallel and directly proportional to the net force  $F$  acting on the body, is in the direction of the net force, and is inversely proportional to the mass  $m$  of the body, i.e.,  $\sum F = m\ddot{x}$ ,

where  $x$  is a displacement.

- Inertial system  $x$
- Restrictions to the forces  $|F| < F_{\max}$

– to the movements: space, range  $x_1 \dots x_2$

### One dimensional

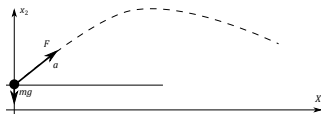


$$m \cdot \ddot{x} = F$$

### Example 1 Mechanical system

$F = 10 \text{ N}$ ,  $\Delta t = 20 \text{ ms}$ ,  $m = 0.5 \text{ kg}$ ,  $x, v = ?$  What is the state space?

### Two dimensional (in a vertical gravitation field)



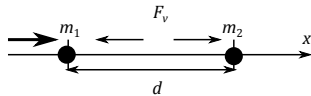
$$m \cdot \ddot{x}_1 = F \cdot \cos \alpha$$

$$m \cdot \ddot{x}_2 = F \cdot \sin \alpha - mg$$

Several ( $n$ ) points (masses)

- Restrictions distance  $x_1^2 + x_2^2 + x_3^2 = const$
- $\sum_{j=1}^N (m_j \ddot{r}_j - F_j) = \sum \vec{F}_j$

Two masses in one dimensional space

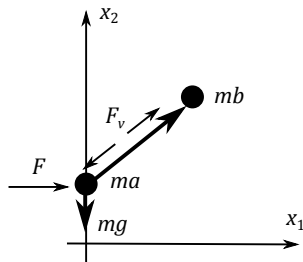


$$m_1 \cdot \ddot{x}_1 = F - F_v$$

$$m_2 \cdot \ddot{x}_2 = F_v$$

$$x_2 - x_1 = d$$

Two mass points in two-dimensional space

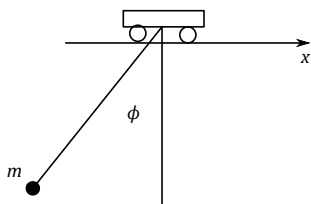


Several moving bodies

- Lagrangian formalism

–  $L = E_k - E_p$  difference between kinetic and potential energy

Example 2 *Pendulum*



$$\frac{d}{dt} \left( \frac{\partial L}{\partial \dot{q}} \right) = \frac{\partial L}{\partial q} \text{ — Euler-Lagrange equation}$$

State:  $\begin{pmatrix} x \\ \dot{x} \\ \phi \\ \dot{\phi} \end{pmatrix}$

$$x = l \sin \phi \quad \dot{x} = l \cos(\phi) \dot{\phi}$$

$$y = l \cos \phi \quad \dot{y} = -l \sin(\phi) \dot{\phi}$$

, where  $l$  is the length of the pendulum.

Lagrangian:

$$L = E_k - E_p = \frac{1}{2} m v^2 - m g y, \text{ where } y \text{ is the height of the pendulum.}$$

Velocity is a vector representing the change in position

$$\begin{aligned} v^2 &= \dot{x}^2 + \dot{y}^2 = l^2 \cos^2(\phi) \dot{\phi}^2 + l^2 \sin^2(\phi) \dot{\phi}^2 = \\ &= l^2 \dot{\phi}^2 (\cos^2(\phi) + \sin^2(\phi)) = l^2 \dot{\phi}^2 \end{aligned}$$

Hence Lagrangian is

$$L = \frac{1}{2} ml^2 \dot{\phi}^2 - mgl \cos \phi.$$

Lets solve Euler-Lagrange equation for  $\ddot{\phi}$

$$\frac{\partial L}{\partial \phi} = 0 + mgl \sin \phi$$

and

$$\frac{\partial L}{\partial \dot{\phi}} = ml^2 \dot{\phi} - 0.$$

So,

$$\frac{d}{dt} \left( \frac{\partial L}{\partial \dot{\phi}} \right) = ml^2 \ddot{\phi}.$$

Knowing both sides, we can solve it

$$\frac{d}{dt} \left( \frac{\partial L}{\partial \dot{\phi}} \right) = \frac{\partial L}{\partial \phi}$$

$$ml^2 \ddot{\phi} = mgl \sin \phi \text{ or } \ddot{\phi} = \frac{g}{l} \sin \phi. \quad (2.4)$$

If oscillations are presented in the system

$$\begin{aligned} x &= l \sin \phi & \dot{x} &= l \cos(\phi) \dot{\phi} \\ y &= l \cos \phi + A \sin \omega t & \dot{y} &= -l \sin(\phi) \dot{\phi} + A\omega \cos \omega t \end{aligned}$$

In this case Euler-Lagrange equation

$$\frac{d}{dt} \left( \frac{\partial L}{\partial \dot{\phi}} \right) = \frac{\partial L}{\partial \phi}$$

$$\begin{aligned} ml^2 \ddot{\phi} - mAl\omega \cos \phi \cos(\omega t) \dot{\phi} + mAl\omega^2 \sin \phi \sin(\omega t) = \\ - mAl\omega \cos \phi \cos(\omega t) \dot{\phi} + mgl \sin \phi \end{aligned}$$

$$l\ddot{\phi} + mAl\omega^2 \sin \phi \sin(\omega t) = g \sin \phi$$

$$l\ddot{\phi} = g \sin \phi - A\omega^2 \sin \phi \sin(\omega t) \text{ or}$$

$$\ddot{\phi} = \frac{1}{l}(g - A\omega^2 \sin(\omega t)) \sin \phi \quad (2.5)$$



# Bibliography

- [1] D. R. Coughanowr and S. E. LeBlanc, *Process Systems Analysis and Control*, 3rd ed., ser. Chemical Engineering Series. McGraw-Hill Higher Education, 2009.
- [2] H. Klee and R. Allen, *Simulation of Dynamic Systems*, 2nd ed. CRC Press, Inc., 2011.
- [3] B. Roffel and B. Betlem, *Process Dynamics and Control: Modeling for Control and Predictions*. Wiley and Sons, 2006.